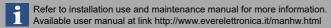


# EVER SW4D2070M231-00 - Controller SW4D2070C231-00 - Controller

## Installation instructions

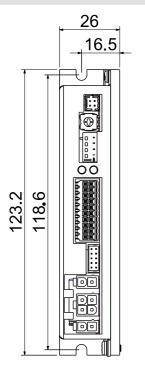


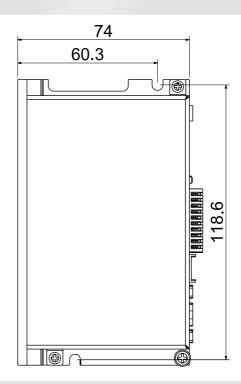
# 2 phase bipolar stepper drive technical data:

- DC power supply: 12 ÷ 48 Vdc
- DC logic supply: 12 ÷ 48 Vdc (optional and not isolated)
- · Phase current: up to 10 Apeak
- Chopper frequency: ultrasonic 40KHz
- Stepless Control Technology (65536 position per turn)
- · Protections against: over current, over/under voltage, overheating, short circuit between motor phase-to-phase and phase-to-ground.
- · Modbus or Canbus communication interfaces
- Encoder input (not isolated): 5V Differential (RS422) or 5V Single-Ended (TTL/CMOS) incremental encoder
- Service SCI interface for programming and real time debugging
- 4 digital inputs (opto-coupled)
- 3 digital outputs (opto-coupled)
- · 2 analog inputs
- Dimensions: 123.2 x 74 x 26 mm (without connectors)
- Protection degree: IP20
- · Pollution degree: 2
- Category C3 following standard EN 61800-3
- Working temperature 5°C ÷ 40°C; Storage temperature -25°C ÷ 55°C
- Humidity: 5% ÷ 85% not condensing



#### Mechanical data

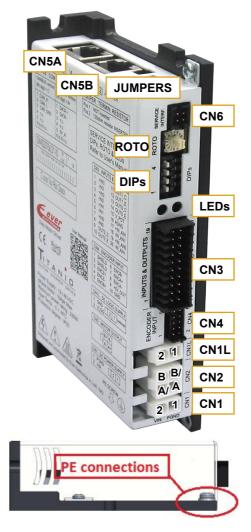




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# System connections

Connectors:





Power and Logic supplies are not isolated but they have common reference inside the drive. (GND and PGND are in common).



# System connection

#### CN1: Power supply

2 positions, pitch 4.2mm double row, PCB header connector

CN1.1 PGND PWR\_IN Negative DC power supply input

CN1.2 VIN PWR\_IN Positive DC power supply input



#### **CN2: Motor connection**

4 position	4 positions, pitch 4.2mm double row, PCB header connector					
CN2.1	B/	PWR_OUT	Motor output phase	B/		
CN2.2	Α	PWR_OUT	Motor output phase	Α		
CN2.3	В	PWR_OUT	Motor output phase	В		
CN2.4	A/	PWR_OUT	Motor output phase	A/		



#### CN1L: Logic supply

2 positions, pitch 4.2mm double row, PCB header connector					
CN1L.1	GND	PWR_IN	Negative DC logic supply input		
CN1L 2	VLOG	DWR IN	Positive DC logic supply input		

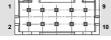




#### Not isolated from the power.

#### CN4: Encoder input connection

10 positions, pitch 2mm double row, PCB header connector						
CN4.1	SHIELD	1	Cable shield connection			
CN4.2	SHIELD	1	Cable shield connection			
CN4.3	ENCZ+	DIG_IN	Encoder Zero input positive			
CN4.4	ENCZ-	DIG_IN	Encoder Zero input negative			
CN4.5	ENCB+	DIG_IN	Encoder phase B input positive			
CN4.6	ENCB-	DIG_IN	Encoder phase B input negative			
CN4.7	ENCA+	DIG_IN	Encoder phase A input postive			
CN4.8	ENCA-	DIG_IN	Encoder phase A input negative			
CN4.9	+5V	PWR-OUT	+5Vdc power supply output			
CN4.10	GND	PWR-OUT	Negative side of supply			
1						



#### CN5A e CN5B: CANbus interface ("C" version)

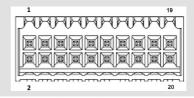
RJ45, 8 positions shielded, PCB header connector					
CN5.1	CAN_H	Digital I/O			
CN5.2	CAN_L	Digital I/O			
CN5.3	CAN_GND	PWR_OUT			
CN5.4	N.C.		Not connected		
CN5.5	N.C.		Not connected		
CN5.6	N.C.		Not connected		
CN5.7	N.C.		Not connected		
CN5.8	N.C.		Not connected		





#### CN3: Inputs and outputs

16 positions, pitch 3.5mm double row, PCB header connector					
CN3.1	+IN3	DIG_IN	Digital input 3 positive side		
CN3.2	-IN3	DIG_IN	Digital input 3 negative side		
CN3.3	+IN2	DIG_IN	Digital input 2 positive side		
CN3.4	-IN2	DIG_IN	Digital input 2 negative side		
CN3.5	+IN1	DIG_IN	Digital input 1 positive side		
CN3.6	-IN1	DIG_IN	Digital input 1 negative side		
CN3.7	+IN0	DIG_IN	Digital input 0 positive side		
CN3.8	-INO	DIG_IN	Digital input 0 negative side		
CN3.9	OUT2_C	DIG_OUT	Digital output 2 collecor side		
CN3.10	OUT2_E	DIG_OUT	Digital output 2 emitter side		
CN3.11	OUT1_C	DIG_OUT	Digital output 1 collecor side		
CN3.12	OUT1_E	DIG_OUT	Digital output 1 emitter side		
CN3.13	OUT0_C	DIG_OUT	Digital output 0 collector side		
CN3.14	OUT0_E	DIG_OUT	Digital output 0 emitter side		
CN3.15	V_POT	PWR_OUT	Voltage supply output for potentiometer		
CN3.16	AGND	PWR_OUT	Output negative reference for potentiometer		
CN3.17	+IN_AN1	AN_IN	Analog input 1 positive side		
CN3.18	-IN_AN1	AN_IN	Analog input 1 negative side		
CN3.19	+IN_AN0	AN_IN	Analog input 0 positive side		
CN3.20	-IN_AN0	AN_IN	Analog input 0 negativ e side		



#### CN6: Service SCI interface

4 position	4 positions, pitch 2mm double row, PCB header connector					
CN6.1	TX/RX	Transmit / Receive Line				
CN6.2	DE/RE	Drive Enable Negated / Receive Enable				
CN6.3	+5V	+5V power out				
CN6.4	GND	DNG power out				





This connection is only possible with hardware and software provided by Ever Elettronica.

# CN5A e CN5B: Modbus interface ("M" version) RJ45. 8 positions shielded. PCB header connector

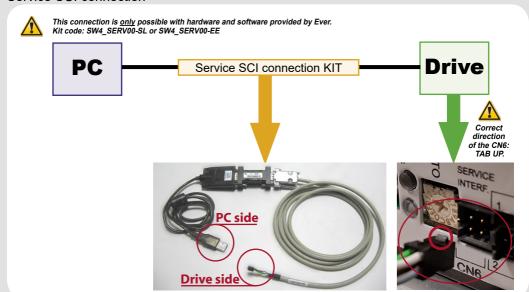
1045, 6 positions shiciaca, 1 Ob ricador conficción						
CN5.1	Data +	Digital I/O	Positive RS485 signal			
CN5.2	Data -	Digital I/O	Negative RS485 signal			
CN5.3	N.C.		Not connected			
CN5.4	N.C.		Not connected			
CN5.5	0V_A	PWR_OUT	Signal ground			
CN5.6	N.C.		Not connected			
CN5.7	N.C.		Not connected			
CN5.8	N.C.		Not connected			



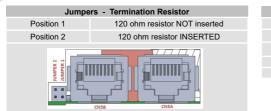


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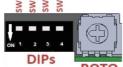
#### Service SCI connection



# Dip-Switches, Roto-Switch and Jumpers settings



Dip-Switches - Baud Rate Selection							
SW1	SW2 Modbus Canbus						
OFF	OFF	115200	1M				
ON	OFF	57600 (default)	500K (default)				
OFF	ON	38400	250K				
ON	ON	19200	125K				



A

NOTE: the device reads the Dip-Switches and the Roto-Switch only during the Power-up. If it's necessary a setting change, shut down the system, change the settings and start up the system again to make the changes operating.

ROTO

Dip-Switches & Roto-Switch - Node-ID Selection					
SW3	OFF	ON	OFF	ON	
SW4	OFF	OFF	ON	ON	
ROTO	Node-ID#	Node-ID#	Node-ID#	Node-ID#	
0	Reserved	16	32	48	
1 (default)	1	17	33	49	
2	2	18	34	50	
3	3	19	35	51	
4	4	20	36	52	
5	5	21	37	53	
6	6	22	38	54	
7	7	23	39	55	
8	8	24	40	56	
9	9	25	41	57	
Α	10	26	42	58	
В	11	27	43	59	
С	12	28	44	60	
D	13	29	45	61	
E	14	30	46	62	
F	15	31	47	63	

# Working Status (Led)

	Visu	alization status	Description
1	•	Green ON	Correct functioning
2	0	Green Blinking	Enable OFF, current zero
3	•	Blue ON	Error: connect with Service SCI kit and check with software
4		Blue ON - Yellow ON	Drive in boot mode. A new firmware should be downloaded to drive
5	• •	Blue ON - Red Blinking (200ms)	$Initialization\ phase.\ Should\ last\ few\ seconds.\ While\ in\ this\ condition\ the\ drive\ is\ not\ fully\ operational$
6		Yellow ON - Red OFF - Blue OFF	Missing setting of Inominal
7		Yellow Blinking (500ms) - Red OFF - Blue OFF	Warning: connect with Service SCI kit and check with software
8		Red ON	Protection: Motor is in open phase condition
9	0	Red Blinking (200ms)	Current protection
10	• •	Red ON (1sec) + Yellow 1 Blink	Undervoltage protection
11	<b>•</b> 000	Red ON (1sec) + Yellow 3 Blink	Thermal protection
12	●○○○○	Red ON (1sec) + Yellow 4 Blink	Motor Feedback Error
13	●○○○○○	Red ON (1sec) + Yellow 5 Blink	Missing Torque Enable (missing Safe Torque Off)
14	●000000	Red ON (1sec) + Yellow 6 Blink	Motor Current Regulation is out of range
15	•0000000	Red ON (1sec) + Yellow 7 Blink	eePLC User Protection (generated by setting bit #0 of eePLC_User_Settings)



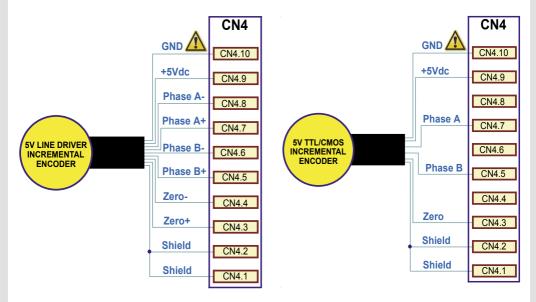
NOTE: Drive could be considered in a correct status if leds Red, Yellow and Blue are all OFF. In general:

- · Led Blue indicates a software internal fault or a non-operative condition
- · Led Red indicates an alarm or a drive protection
- · Led Yellow indicates a warning

# **Encoder input connection**

Electrically NOT-isolated digital inputs:

- Differential 5Vdc that meet the RS422 standard
- Single-Ended 5Vdc TTL/CMOS



Maximum suplpy current 100 mA.



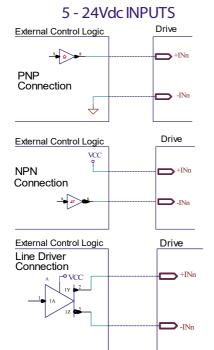
GND is internally in common with power ground, this is potentially dangerous. Take all necessary measures to avoid possible contacts in the final installation.

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# Digital inputs connection



Differential PNP, NPN and Line Driver type.



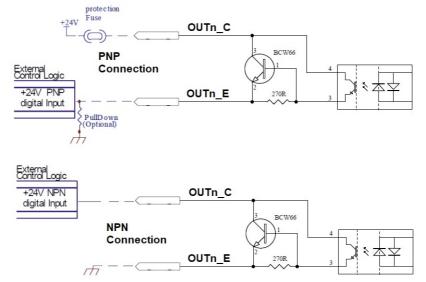
INO & IN1						
Characteristics	MIN.	MAX.	Unit			
Supply voltage	5	24	Vdc			
Inputs frequency		5	kHz			
Threshold switching voltage	2.5	-	Vdc			
Current at 5 Vdc		6	mA			
Current at 24 Vdc		10	mA			

IN2 &	IN3		
Characteristics	MIN.	MAX.	Unit
Supply voltage	5	24	Vdc
Inputs frequency		250	kHz
Threshold switching voltage	1.9	2.4	Vdc
Current at 5 Vdc		7.52	mA
Current at 24 Vdc		10	mA

# Digital outputs connection



Digital outputs are 5-24 Vdc PNP/NPN, IOUTmax = 100 mA, Fmax = 100 kHz (OUT0 & OUT1), Fmax = 250 Hz (OUT2).



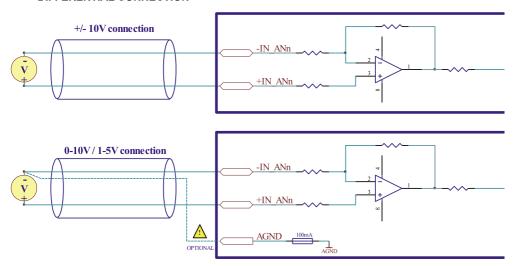
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# Analog inputs connection



The resolution of the analog inputs depends from the type of the connection which could be defined by software: differential or potentiometer.

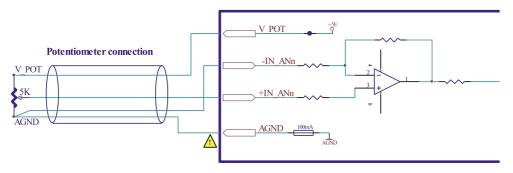
#### **DIFFERENTIAL CONNECTION**





The connection from an esternal reference and AGND should be preceded by a thorough risk analysis on the machine/circuit in which the drive will be installed.

#### POTENTIOMETER CONNECTION





AGND is internally in common with power ground, this is potentially dangerous. Take all necessary measures to avoid possible contacts in the final installation.

#### Mating connectors

Connector	Description
CN1	Molex 39-01-2025
CN1L	Molex 39-01-2025
CN2	Molex 39-01-2045
CN3	Dinkle 0156-1B20-BK
CN4	Hirose DF11-10DS-2C
CN5A / CN5B	RJ45, 8 positions

#### Cables section

Function	Cable		
	Minimum	Maximum	
Power supply and PE	0.5 mm² (AWG20)	1.3 mm² (AWG16)	
Motor outputs	0.5 mm² (AWG20)	1.3 mm² (AWG16)	
Encoder input	0.08 mm² (AWG28)	0.2 mm² (AWG24)	
Inputs and Outputs	0.14 mm² (AWG26)	0.5 mm² (AWG20)	
Communication interfaces	Min. 0.25 mm² (AWG23)	CANbus CiA-CANOpen	

## Verify the installation

- Check all connection: power supply and inputs/outputs.
- Make sure all settings right for the application.
- Make sure the power supply is suitable for the drive.
- If possible, remove the load from the motor shaft to avoid that wrong movements cause damage.
- Enable the current to the motor and verify the applied torque.
- Enable a movement of some steps and verify if the rotation direction is the desired one.
- Disconnect the power supply, connect the load on the motor and check the full functionality.

#### Drive's fault analysis



When any of the following situations occur, the drive is placed in a fault condition.

DEFECT	CAUSE	ACTION
Intervention of the themal protection.	Can be caused by a heavy working cycle or a high current in the motor.	Improve the drive cooling by a natural or fan air flow. Consider to use a motor with a higher torque vs current rating.
Intervention of the current protection.	Short circuit on the motor powering stage(s) of the drive.	Check motor windings and cables to remove the short circuits replacing faulty cables or motor if necessary.
Intervention of the over/under voltage protection	Supply voltage out of range.	Check the value for the supply voltage.
Open phase motor protection.	Motor windings to drive not proper connection.	Check motor cables and connections to the drive.



When any of the following situations occur, the drive doesn't work and isn't placed in an error condition.

DEFECT	CAUSE	ACTION
Noisy motor movement with vibrations.	Can be caused by a lack of power supply to a phase of the motor or a poor regulation of the winding currents.	Check the cables and connections of the motor and/or change the motor speed to avoid a resonance region.
The external fuse on the power supply of the drive is burned.	Can be caused by a wrong connection of the power supply.	Connect the power supply correctly and replace the fuse.
At high speed, the motor torque is not enough.	Can be due to a 'self-limitation' of motor current and torque.	Increase the motor current (always within the limits), increase the supply voltage, change motor connection from series to parallel.

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